

## THE LAGUNA, A LUXURY COLLECTION RESORT & SPA, NUSA DUA, BALI

**Bali, Indonesia** – Carved into Bali's most beautiful beach in the 'Garden of Bali', Nusa Dua, The Laguna, a Luxury Collection Resort & Spa provides an idyllic setting where white sands, a tranquil collage of vivid tropical gardens and seven shimmering swimmable lagoons combined with immersive local indigenous moments to create a tropical paradise.

The Luxury Collection is an ensemble of locally authentic hotels and resorts that strives to craft enriching local experiences through dedication to immaculate level of service, curation of signature concierge programs, inspiring architecture, arts and amenities that are rooted in the traditions and distinct character of its locale.

Showcasing infinite Indian Ocean views, the iconic beach resort features 287 lavishly appointed guestrooms, suites and villas with spectacular views to seven shimmering crystal lagoon pools and perfectly manicured tropical Balinese gardens. Boasting six distinctive dining venues and bars, an enchanting wellness retreat, contemporary indoor and outdoor meeting venues, it is complemented with the personalized touches of the signature Luxury Collection Concierge service curating its programs and services steeped in the customs and rituals of Bali's ancient culture, allowing the global explorers to discover the true essence of Bali and the natural wonders of this Island.

## **ELEGANT BALINESE-INSPIRED ACCOMODATIONS**

All guestrooms at The Laguna, a Luxury Collection Resort & Spa, Nusa Dua, Bali exudes a fresh, contemporary design through ornate dwellings and one-of-a-kind furnishings while preserving the authentic Balinese ambiance and hospitality.

#### ALLURING DELUXE ROOMS

The 48 deluxe rooms are generously spacious and dressed in warm colors and tasteful wood furnishing that made up the cozy interior. Revel in the breathtaking scenery of the verdant tropical fauna from the intimate balcony or take a refreshing dip in the crystal turquoise lagoons steps away from the Deluxe Lagoon Access Room.

### **LAVISH SUITES**

With inspired travelers in mind, the 19 lavishly appointed suites showcase the finest facets of contemporary Balinese style, featuring an ample residential style space including a separate dining and living area, work desk and a large opulent bathroom with oversized bathtub. All suites also benefit from a private balcony overlooking the verdant tropical gardens, shimmering lagoons or encapsulating view of Indian Ocean. While the larger, premium suites come with fully equipped kitchen and a butler quarter, some of which have a direct access to a shimmering lagoon pool.



#### PALATIAL LAGUNA POOL VILLAS

Designed with the true essence of Bali in mind. Nestled among the resort's verdant secret garden and encapsulating utmost exclusivity and tranquil are the 10 palatial Laguna Pool Villas. With elegant 360-sqm one-bedroom villas and luxurious 750-sqm two-bedroom villas, The Laguna Pool Villas offer astute guests an opportunity to experience a matchless Balinese residential tropical living. The villa interior is reflective of contemporary Balinese design with teakwood flooring and carved stone wall, a sanctuary unto itself, a haven for those seeking ultimate privacy.

Villa residents indulge with a private plunge pool, garden and a gazebo, with a separate rain shower, an oversized bathtub, an outdoor massage area, 24-hour butler service, a private check-in experience, an exclusive VIP beach area with reserved sunbeds.

#### **DISTINCTIVE DINING VENUES**

The resort showcases a variety of distinctive dining experiences in inspiring settings from alfresco venues overlooking pristine beaches and stunning shorelines, to lounges and bars that invite cocktail conversations from day to night.

Boasting spectacular sea views, Arwana Restaurant is the ideal place to savor an unparalled coastal cuisine with the freshest seafood and an exquisite selection of beverages with island-inspired cocktail creations. Banyubiru, set along a shimmering lagoon pool, features a delicious gourmet buffet for breakfast and dinner with weekly special themed nights. Cornerstone offers a private wine room and a deli highlighting bakeries, sambal corner, homemade treats and daily specialties while Kulkul Beach House, de Balé Lounge & Bar, and Sapphire Bar feature signature cocktails, wine, spirit and an array of light bites.

## TRANSCENDENT LAGOON SPA

Named after the expansive crystal lagoon pools, The Lagoon Spa offers pampering journey in the comfort of indoor spa and at the ocean front gazebos surrounded by blue azure lagoons and swaying palms. Derived from one of the natural elements: Water, Lagoon Spa is instilled with a water theme that takes center stage in the guest's experience. The Lagoon Spa is a serene destination where unique water features and indigenous treatments offer a total spa indulgence. Also inspired by the seven pillars of well-being, these essential key elements exude a sensation of rejuvenation and refinement throughout the entire spa journey.

### **ROMANTIC ISLAND WEDDINGS**

Your romantic journey begins with a personal selection from one of Bali's most enchanting wedding venues, architecturally crafted to complement the resort's natural beauty. Combined with the assistance of your dedicated wedding specialist, an unforgettable romantic moment is realized.

The choice of five settings within idyllic venues provide unique backdrops for your perfect destination wedding in Bali. Marry under the alang-alang thatched roof of the Laguna Gazebo, while you stand



overlooking the shimmering Indian Ocean as you exchange vows. Discover the Secret Garden hidden among the lush foliage of the Laguna Pool Villas, where you can marry the love of your life surrounded by lush green lawn and a waterfall. For an escape from tradition, the Nusa Bagus Island provides an exclusive venue — where you and your guests will stand surrounded by water features and the turquoise lagoon; or embrace the rich traditions of Bali and hold your ceremony in the Temple Garden, with the backdrop of a stunning Balinese temple for your vows. For an iconic beachfront wedding, The Laguna Beachfront provides a dramatic backdrop of the vast ocean as you gaze into your loved one's eyes in the beach cove.

With powdery white-sand beach, locally made driftwood arch and exotic tropical flowers, all conspire for a memorable seascape wedding of your dreams in Bali.

#### **MEMORABLE MEETINGS AND EVENTS**

With close proximity to the International Airport and being located strategically at the tourism development complex of Nusa Dua, The Laguna, a Luxury Collection Resort & Spa is the perfect venue to host your exquisite meetings and gatherings. With six inspiring indoor and four enchanting outdoor venues occupying bevy of sizes with maximum capacity of 600 seating guests, the venues are spacious and fully equipped with state-of-the-art technology, the latest in kinetic mood lighting and an outstanding multimedia system. Complemented with outstanding cuisine and five-star hospitality, our dedicated events specialist will work closely with you down to the smallest detail to fully customize and cater your meeting and event needs.

## THE LUXURY COLLECTION CONCIERGE

The Luxury Collection Concierge at The Laguna, a Luxury Collection Resort & Spa, holds the key to Bali. Our Luxury Collection Concierge is a certified destination authority, a member of "Clef d'Or", the celebrated international concierge society. The Luxury Collection Concierge unlock your destination, curate treasured memories, reveal the exquisite and authentic local experiences and make your travel experience in Bali memorable and effortless.

For more information of the resort, please visit www.thelagunabali.com.

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### About The Laguna, a Luxury Collection Resort & Spa, Nusa Dua, Bali

Nestled on Bali's pristine white sand beach of Nusa Dua with infinite Indian Ocean views, The Laguna, a Luxury Collection Resort & Spa, Nusa Dua, Bali boasts seven shimmering lagoon pools, one for each day of the week, and 287 guestrooms, suites and villas surrounding lush tropical gardens. Featuring an enchanting **Lagoon Spa** and state-of-the-art fitness center, contemporary indoor and outdoor meeting venues all complemented by the personalized touches of the **Luxury Collection Concierge** service, which curates its programs to unlock the true essence of Bali for global explorers. The Laguna Resort & Spa delivers a variety of dining options from around the world: **Banyubiru** for Pan-Asian and international



cuisines, beachfront **Arwana** for unparalleled premium coastal cuisine showcasing fresh live seafood, oysters, sushi and the island's favorite Sunday Beach & BBQ Brunch. **Cornerstone**, a private wine room and Deli highlighting casual dining, homemade treats and daily specialties. Signature cocktails, wines, spirits, and light bites are on offer throughout the resort at **Kulkul Beach House**, **de Balé Lounge & Bar and Sapphire Bar**. For more information, please visit www.thelagunabali.com

## **About The Luxury Collection® Hotels & Resorts**

The Luxury Collection® is comprised of world-renowned hotels and resorts offering unique, authentic experiences that evoke lasting, treasured memories. For the global explorer, The Luxury Collection offers a gateway to the world's most exciting and desirable destinations. Each hotel and resort is a unique and cherished expression of its location; a portal to the destination's charms and treasures. Originated in 1906 under the CIGA® brand as a collection of Europe's most celebrated and iconic properties, today The Luxury Collection brand is a glittering ensemble of over 120 of the world's finest hotels and resorts in over 40 countries and territories. All of these hotels, many of them centuries old, are internationally recognized as being among the world's finest. For more information and new openings, visit theluxurycollection.com or follow Instagram and Facebook. The Luxury Collection is proud to participate in Marriott Bonvoy®, the global travel program from Marriott International. The program offers members an extraordinary portfolio of global brands, exclusive experiences on on Marriott Bonvoy Moments and unparalleled benefits including free nights and Elite status recognition. To enroll for free or for more information about the program, visit marriottbonvoy.com.

### **Marriott Bonvoy**

#### **About Marriott Bonvoy®**

Marriott Bonvoy, Marriott International's award-winning travel program and marketplace, gives members access to transformative, eye-opening experiences around the corner and across the globe. Marriott Bonvoy's portfolio of more than 30 extraordinary hotel brands offers renowned hospitality in the most memorable destinations in the world. Members can earn points for stays at hotels and resorts, including all-inclusive resorts and premium home rentals, as well as through everyday purchases with co-branded credit cards. Members can redeem their points for experiences including future stays, Marriott Bonvoy Moments™, or through partners for luxurious products from Marriott Bonvoy Boutiques®. With the Marriott Bonvoy app, members enjoy a level of personalization and contactless experience that allows them to travel with peace of mind. To enroll for free or for more information about Marriott Bonvoy, visit marriottbonvoy.com. To download the Marriott Bonvoy app, go here. Travelers can also connect with Marriott Bonvoy on Facebook, X, Instagram and TikTok.

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